

25-81332 At 6 -Whitly County Chev  
Line 25- Express Cutaway

GENERAL MOTORS LLC - NORTH AMERICAN OPERATIONS  
BUY AMERICA CERTIFICATION  
2025 MODEL YEAR

MODEL G33503

EXPRESS SAVANA  
CARLINE 08

WENTZVILLE, MISSOURI U.S.A.

US CONTENT BY SYSTEM	PERCENTAGE OF VEHICLE COST	DESCRIPTION OF ASSEMBLY OPERATIONS
BODY FRONT	1.6739	FLOOR PANEL WELDED TO UNDERBODY
BODY RELATED COMP.	23.8428	SIDE AND OUTER PANELS WELDED TO FRAMING
BODY SIDE & REAR	0.0965	WINDSHIELD REINFORCEMENTS AND ROOF PANELS INSTALLE
BRAKES	1.5684	HOOD, DOORS AND FENDERS INSTALLED
BUMPERS & FINAL ASM	0.5583	FRONT AND REAR DOORS INSTALLED
DOORS	1.6010	BODY PRIMED AND SEALED
ELECT SYS & INST PNL	1.5975	EXTERIOR PAINT APPLIED
ENGINE	15.1695	ELECTRICAL WIRING INSTALLED
FRAME	3.8681	EXTERIOR MOLDINGS INSTALLED
FRT AXLE/SUSPENSION	1.0293	AIR CONDITIONING AND HEATER INSTALLED
FUEL TANK / EXHAUST	5.9369	INSTRUMENT PANEL INSTALLED
HOOD/FRONT END COMP.	0.4654	DOOR HARDWARE AND WINDOWS INSTALLED
RADIATOR & GRILLE	1.0942	INTERIOR TRIM & FLOOR COVERING INSTALLED
REAR AXLE/SUSPENSION	0.2373	SEATS INSTALLED
ROOF	0.5406	SUB FRAME AND ENGINE INSTALLED
SEATS	3.1856	TRANSMISSION INSTALLED
STEERING	2.6709	TIRES MOUNTED AND INSTALLED
TRANSMISSION	0.0536	VEHICLE TESTED AND INSPECTED
UNDER BODY	0.6893	FINISHED VEHICLE SHIPPED
WHEELS & TIRES	0.8563	

TOTAL US CONTENT 66.7354

COST OF FINAL ASSEMBLY:

PREPARED BY:  
GENERAL MOTORS LLC  
GMNA PRODUCT COST  
GENERAL MOTORS LLC  
GBS FINANCE - GMNA PRODUCT COST  
ERICK ZAMORA  
CARRETERA SALTILLO-MONTERREY KM 7.5  
RAMOS ARIZPE COAHUILA 25900 MEX  
REVISION DATE : 07/17/24

REGULATORY PROVISION:  
FEDERAL TRANSIT ADMINISTRATION  
DEPARTMENT OF TRANSPORTATION  
BUY AMERICA PROGRAM  
49 CFR PART 661